

MARINE LINE

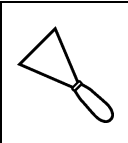
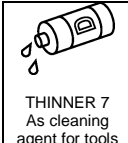
# STUCCO A SPATOLA

CODE 11-600

## DESCRIPTION AND USE

Solvent based synthetic filler, easy to apply with good adhesion. Easy to sand either dry or wet. It is designed to be applied over alkyd primers completely dry, for both iron and wood surfaces.

## APPLICATION DATA

<b>24h</b> <small>TOSAND</small>	<b>min 12-16h</b> <small>RECOAT TIME</small>	<b>7m<sup>l</sup></b> <small>THEORETICAL        COVERAGE</small> <b>5 m<sup>l</sup></b> <small>PRACTICAL        COVERAGE</small>		 <small>THINNER 7        As cleaning        agent for tools</small>
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## TECHNICAL DATA

<b>COMPOSITION</b>	Based on quick drying alkyd resins and filling extenders
<b>SPECIFIC WEIGHT</b>	1.80±0.05 Kg/L
<b>AVERAGE VISCOSITY</b>	(Brookfield RVT 2 rpm spindle no. 7 at 21 °C): 5200 Poi se
<b>FILM THICKNESS</b>	Dry: 100 Wet: 150 (µm)
<b>FINENESS OF GRIND</b>	30 µm
<b>V.O.C. % BY WEIGHT</b>	18.04
<b>SOLIDS BY VOLUME</b>	65±3%
<b>FLASH POINT</b>	>21 °C
<b>MIXING RATIO BY VOLUME</b>	-
<b>POT-LIFE</b>	-
<b>COLOURS</b>	Matt white
<b>PACKAGING</b>	ml 2500 – ml 500
<b>STORAGE</b>	Store in a cool, dry place with adequate ventilation

## **PAINT SYSTEM**

### **Timber and Iron**

**Surface preparation:** thoroughly remove all loose materials and clean all cracks.

Apply one coat of Sinteminio, Sintegrigio or Sea Paint Primer. Fill with Stucco a spatola, sand-paper and apply one or two coats of Sinteminio or Sintegrigio. Finish with two coats of Sea Paint.

## **CONDITIONS FOR APPLICATION**

Apply at a temperature between 5°C and 35°C. Do not apply when the surface temperature is below 3°C at dew point.

## **INSTRUCTIONS FOR USE**

Stir well before use.

The technical data are based on a reference temperature of 20°C unless otherwise specified and refer to the product undiluted and ready-to-use.

The product is ready to use.

## **SAFETY PRECAUTIONS**

Wear appropriate personal protective equipment; use safety equipment; use with adequate ventilation. For additional safety information, please see the package label.

This version supersedes any prior version.

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only.

If products are not used beyond our control our liability is limited to the quality of the product itself.