

MARINE LINE

SINTEMINIO

High covering anti-rust coating

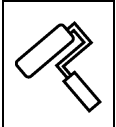
CODE 11-120

DESCRIPTION AND USE

Alkyd anti rust coating based on anti-corrosive pigments, designed to be used as a primer for light carpentry (inside or outside).

Aspect of the dry film: matt

APPLICATION DATA

3h DRY TO TOUCH	24h HARD DRY	min 16h RECOAT TIME	11,5 ml THERORETICAL COVERAGE 8 ml PRACTICAL COVERAGE				 THINNER 7
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TECHNICAL DATA

COMPOSITION	Based on alkyd resins, anti corrosive pigments and selected charges
SPECIFIC WEIGHT	1.40±0.05 Kg/L
AVERAGE VISCOSITY	(Ford Cup no. 4 at 21°C): 180"
FILM THICKNESS	Dry: 40 Wet: 85 (µm)
FINENESS OF GRIND	35 µm
SOLIDS BY VOLUME	47±3%
V.O.C. % BY WEIGHT	27.59
FLASH POINT	>21°C
MIXING RATIO BY VOLUME	-
POT-LIFE	-
COLOURS	Red-lead
PACKAGING	ml 2500 – ml 500 – ml 250
STORAGE	Store in a cool, dry place with adequate ventilation

PAINT SYSTEM

Iron (new)

Surface preparation: remove all loose mill scales and rust with a wire brush or an emery cloth. Clean perfectly the surface and make sure it is dry.

Bottom

Apply one coat of Sinteminio. After drying, apply two coats of Vinyl Primer (80 µm) and finish with two topcoats of antifouling coating.

Topside

Apply two or three coats of Sinteminio and then finish with two coats of Sea Paint.

Iron (restoration)

Surface preparation: remove all traces of rust and flaky paint. Roughen all the surface and clean thoroughly.

Apply one or two coats of Sinteminio over corroded areas. Finish with two coats of Sea Paint.

CONDITIONS FOR APPLICATION

Apply at a temperature between 5°C and 35°C. Do not apply when the surface temperature is below 3°C at dew point.

INSTRUCTIONS FOR USE

Stir well before use.

The technical data are based on a reference temperature of 20°C unless otherwise specified and refer to the product undiluted and ready-to-use.

The product is ready to use.

SAFETY PRECAUTIONS

Wear appropriate personal protective equipment; use safety equipment; use with adequate ventilation. For additional safety information, please see the package label.

This version supersedes any prior version.

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only.

If products are not used beyond our control our liability is limited to the quality of the product itself.