

BOAT LINE

# RAVILAKK



Glossy varnish

CODE 15-700

## DESCRIPTION AND USE

Glossy varnish made with China wood oil and synthetic amber. It has good water and weathering resistance. Quick drying. For use above the waterline, on interior and exterior wooden surfaces. Do not use over old lacquer finish.

## APPLICATION DATA

6h DRY TO TOUCH	24h HARD DRY	min 24h RECOAT TIME	17ml THEORETICAL COVERAGE 12ml PRACTICAL COVERAGE		 THINNER 7
-----------------------	-----------------	---------------------------	--	--	---

## TECHNICAL DATA

<b>COMPOSITION</b>	Based on China wood oil and synthetic amber
<b>SPECIFIC GRAVITY</b>	0.90±0.05 Kg/L
<b>AVERAGE VISCOSITY</b>	(Ford Cup no. 4 at 21°C): 147"
<b>FILM THICKNESS</b>	Dry: 35 – Wet: 70 (µm)
<b>FINENESS OF GRIND</b>	-
<b>SOLIDS BY VOLUME</b>	51±3%
<b>V.O.C. % BY WEIGHT</b>	43.33
<b>FLASH POINT</b>	>21°C
<b>MIXING RATIO BY VOLUME</b>	-
<b>POT-LIFE</b>	-
<b>COLOURS</b>	Amber
<b>PACKAGING</b>	ml 2500 – ml 750
<b>STORAGE</b>	Store in a cool, dry place with adequate ventilation

## **PAINT SYSTEM**

### **New wood**

**Surface preparation:** Sand and dust. Since foreign matters such as glues, grease, etc. affect priming and cause adhesion problems, they must be completely removed. Make sure the timber is dry before starting the application.

Apply one coat of Ravilakk diluted with 15% thinner N° 7. If the substrate has a strong absorption, apply a second coat of product diluted with 10% Thinner N° 7. Apply two or three coats of undiluted Ravilakk. For an excellent finish we suggest sanding with fine abrasive paper between coats.

**N.B.** If you wish to prime wood refer to the primers of the Cottage Line.

### **Wood (maintainance)**

**Surface preparation:** Thoroughly sand the surface.

Apply two coats of undiluted Ravilakk.

## **CONDITIONS FOR APPLICATION**

Apply at a temperature between 5°C and 35°C. Do not apply when the surface temperature is below 3°C at dew point.

## **INSTRUCTIONS FOR USE**

Stir well before use.

The technical data are based on a reference temperature of 20°C unless otherwise specified and refer to the product undiluted and ready-to-use.

The product is ready to use.

## **SAFETY PRECAUTIONS**

Wear appropriate personal protective equipment; use safety equipment; use with adequate ventilation. For additional safety information, please see the package label.

This version supersedes any prior version.

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only.

If products are not used beyond our control our liability is limited to the quality of the product itself.