

SOLUTIONS LINE

# L'ESPRESSO

Fast drying synthetic enamel

CODE 14-7..



**DESCRIPTION AND USE**

Fast drying synthetic enamel with excellent resistance, adherence, color and gloss retention in both rural and industrial use.

It is normally used for machinery subject to repeated stressing or for standard application on metal surfaces where fast laying is necessary.

Aspect of the dry film: gloss

**APPLICATION DATA**

<b>45 min</b> DRY TO TOUCH	<b>1 h</b> RECOAT TIME SPRAY COAT	<b>48 h</b> RECOAT TIME BRUSH COAT	<b>10 m<sup>2</sup>/l</b> SPREAD RATE	 READY TO USE	 10% V/V THINNER 7
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**TECHNICAL DATA**

<b>COMPOSITION</b>	Based on fast drying Alkyd resins, light-resistant pigments and special additives.
<b>SPECIFIC GRAVITY</b>	1.150 ± 0.050 Kg/L
<b>FLASH POINT</b>	Over 21 °C
<b>SOLIDS BY VOLUME</b>	43%
<b>V.O.C.</b>	598 g/L
<b>AVERAGE VISCOSITY</b>	170 Sec (Ford Cup no. 4 at 21 °C)
<b>FILM THICKNESS</b>	Dry: 30 Wet: 70 (µm)
<b>FINENESS OF GRIND</b>	10 microns
<b>COLOURS</b>	See colour card
<b>PACKAGING</b>	2500 ml – 750 ml
<b>STORAGE</b>	Keep from freezing, Store in a cool, dry place with adequate ventilation.

Revisione N° 4 del febbraio/2009

## **PAINT SYSTEM GUIDE**

- **New Iron:** remove all loose mill scale and rust with a wire brush or sandpaper. Thoroughly clean the surface and apply two coats of L'Espresso Antiruggine; wait at least 2 hours and apply two coats of L'Espresso.
- **Painted Iron:** remove all rust and old loose paint; thoroughly clean the surface and apply one or two coats of L'Espresso Antiruggine on corroded parts. Wait at least 2 hours and apply two coats of L'Espresso.

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only. If products are not used beyond our control our liability is limited to the quality of the product itself