

BOAT LINE

GELCOAT FILLER

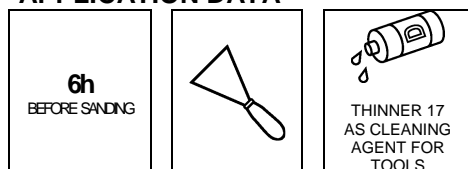
Two-pack polyester gelcoat repair filler

CODE 75-2..

DESCRIPTION AND USE

Two pack polyester filler, colored and solventless. Designed for small repairs over the waterline.

APPLICATION DATA



TECHNICAL DATA

COMPOSITION	Based on polyester binders and special extenders
SPECIFIC GRAVITY	1.39±0.05 Kg/L
AVERAGE VISCOSITY	Soft paste
FILM THICKNESS	Coat over coat until complete restoration
FINENESS OF GRIND	10 µm
SOLIDS BY VOLUME	98±2%
V.O.C. % BY WEIGHT	0.00
FLASH POINT	>21°C
MIXING RATIO BY VOLUME	BASE:10 cm CATALYST:2-4 drops
POT-LIFE	30 min
COLOURS	00 white2000 – 07 white8096 – 05 white3032 08 white8012 – 06 white8008 – 01 blue7005
PACKAGING	ml 80
STORAGE	Store in a cool, dry place with adequate ventilation

PAINT SYSTEM

Apply over damaged topside finish, such as Top Gloss. Roughen the surface to help adhesion and remove all contaminants. Cleaning can be carried out with Thinner N° 17. Apply Gelcoat Filler and allow to dry according to directions. Sandpaper first with 400 grit and then with 600 grit sanding paper.

CONDITIONS FOR APPLICATION

Apply at a temperature between 10°C and 35°C. Do not apply when the surface temperature is below 3°C at dew point.

INSTRUCTIONS FOR USE

Mix Gelcoat Filler, 10 cm strip of A Component with 2-3 drops of B Component.

Mix uniformly the two components together with a spatula for 2-3 minutes. The right mixing ratio and the different colour of the components make it easy to prepare the filler, avoiding mistakes and waste of material. Pay attention to filling all the cracks.

The technical data are based on a reference temperature of 20°C unless otherwise specified and refer to the product undiluted and ready-to-use.

SAFETY PRECAUTIONS

Wear appropriate personal protective equipment; use safety equipment; use with adequate ventilation. For additional safety information, please see the packaging.

This version supersedes any prior version.

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only.

If products are not used beyond our control our liability is limited to the quality of the product itself.