

BOAT LINE

FINISHING FILLER



Two-pack epoxy filler

CODE 75-200

DESCRIPTION AND USE

High density, solventless two-pack epoxy filler. It provides a smooth and hard surface, easy to sand and with a strong water resistance. Designed for use over all the areas of the surface in epoxy paint system, for repair of large damaged areas and as a finish filler over Lightweight Filler or Osmoshell.

APPLICATION DATA

12-16h BEFORESANDING	min 12-16h max72h RECOAT TIME	1mm (THICKNESS 1 MM)		 THINNER 17 AS CLEANING AGENT FOR TOOLS
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TECHNICAL DATA

COMPOSITION	Based on amino-epoxy binders and micronized charges
SPECIFIC GRAVITY	1.60±0.05 Kg/L
AVERAGE VISCOSITY	(Brookfield RVT 2 rpm spindle no. 7 at 21°C): 8600 Poi se
FILM THICKNESS	Up to 3 mm
FINENESS OF GRIND	20 µm
SOLIDS BY VOLUME	98±2%
V.O.C. % BY WEIGHT	1.19
FLASH POINT	>55°C
MIXING RATIO BY VOLUME	BASE: 1 CATALYST: 1
POT-LIFE	30 min
COLOURS	Cream
PACKAGING	ml 4000 – ml 1000
STORAGE	Store in a cool, dry place with adequate ventilation

PAINT SYSTEM

Apply over appropriate primers such as AntiPest, Epoxy Yacht HB or Lightweight Filler. Sandpaper to help adhesion and topcoat with AntiPest.

CONDITIONS FOR APPLICATION

Apply at a temperature between 10°C and 35°C. Do not apply when the surface temperature is below 3°C at dew point.

INSTRUCTIONS FOR USE

Mix well the two components together with a spatula for 2-3 minutes until you obtain a uniform colour. The right mixing ratio is 1:1 and the different colour of the components make it easier to prepare the filler to apply, avoiding mistakes and waste of materials. We suggest allowing the mix to rest for 15 minutes before use.

Pay attention to filling all the cracks.

The technical data are based on a reference temperature of 20°C unless otherwise specified and refer to the product undiluted and ready-to-use.

SAFETY PRECAUTIONS

Wear appropriate personal protective equipment; use safety equipment; use with adequate ventilation. For additional safety information, please see the packaging.

This version supersedes any prior version.

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only.

If products are not used beyond our control our liability is limited to the quality of the product itself.