

BOAT LINE

AQUALINE PRIMER


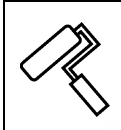

Primer for stern drive, axles and propellers

CODE 72-300

DESCRIPTION AND USE

Two-pack epoxy primer for stern drive, axles and propellers. Thanks to its excellent performance features, it adheres perfectly to the most difficult surfaces such as light alloys, steel, stainless steel, etc.

APPLICATION DATA

30min DRY TO TOUCH	12h HARD DRY	min 2h max 4h RECOAT TIME	155ml THEORETICAL COVERAGE 11ml PRACTICAL COVERAGE			 THINNER 17
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TECHNICAL DATA

COMPOSITION	Based on epoxy binders and special extenders
SPECIFIC GRAVITY	1.30±0.05 Kg/L
AVERAGE VISCOSITY	(Cone/Plate at 25°C): 2.5 Poise
FILM THICKNESS	Dry: 30 – Wet: 65 (µm)
FINENESS OF GRIND	30 µm
SOLIDS BY VOLUME	47±2%
V.O.C. % BY WEIGHT	36.02
FLASH POINT	>21°C
MIXING RATIO BY VOLUME	BASE: 70 CATALYST: 30
POT-LIFE	8 h
COLOURS	White
PACKAGING	ml 375
STORAGE	Store in a cool, dry place with adequate ventilation

PAINT SYSTEM

Surface preparation: Remove all traces of encrustation, dirt and grease. Roughen the surface to help adhesion.

Apply one coat of Aqualine Primer making sure not to apply the paint too thick. After 2 hours apply one coat of Aqualine Plus. After 24 hours, apply a second coat of Aqualine Plus and let dry.

We suggest waiting 48 hours before immersion.

CONDITIONS FOR APPLICATION

Apply at a temperature between 10°C and 35°C. Do not apply when the surface temperature is below 3° at dew point.

INSTRUCTIONS FOR USE

Shake well the two components and mix them together. Let rest for 15 minutes before use.

The best performance of the product can be obtained after complete cross-link.

The product is ready to use. If necessary, thin the mixture with Thinner N°17.

The technical data are based on a reference temperature of 20°C unless otherwise specified and refer to the product undiluted and ready-to-use.

SAFETY PRECAUTIONS

Wear appropriate personal protective equipment; use safety equipment; use with adequate ventilation. For additional safety information, please see the packaging.

This version supersedes any prior version.

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only.

If products are not used beyond our control our liability is limited to the quality of the product itself.