

WATER BASED LINE

AIRONE SATINATO

Water-based flat enamel

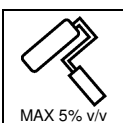
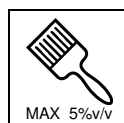

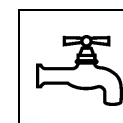
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DESCRIPTION AND USE

Interior and exterior water-based enamel, odourless, not yellowing, based on acrylic polymers and coloured pigments highly resistant to light and alkaloids. It can be used over the most common surfaces; being almost completely odourless and solventless it can be also used in rooms with low ventilation.

Aspect of the dry film: flat

APPLICATION DATA

1h DRY TO TOUCH	6h RECOAT TIME	10 m²/l SPREAD RATE	 MAX 5% v/v	 MAX 5%v/v	 15% v/v	
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TECHNICAL DATA

COMPOSITION	Acrylic polymers in water dispersion, titanium dioxide and highly resistant pigments
SPECIFIC GRAVITY	From 1.300±0.020 g/L
FLASH POINT	Not flammable
SOLIDS BY VOLUME	40%
V.O.C.	<130 g/L
AVERAGE VISCOSITY	(Cone/Plate at 21 °C): 1.5 Poises
FILM THICKNESS	Dry: 25 Wet: 65 (µm)
FINENESS OF GRIND	5 microns
COLORS	White – color card – Selezione interni – Tingo
PACKAGING	2500 ml – 750 ml – 375 ml
STORAGE	Keep from freezing. Store in a cool, dry place with adequate ventilation.

Revision No. 3 dated February 2009

PAINT SYSTEM GUIDE

- **Surface preparation:** clean the surface carefully paying attention to remove all grease, dirt, old flaky paints, rust and then sand.
- **New Wood:** apply one coat of Airone diluted to 20% with water and after 6 hours apply two coats of unthinned Airone.
- **Painted wood:** sand, fill holes with plaster where necessary and apply two coats of undiluted Airone.
- **New iron:** clean, degrease and sand removing all traces of calamine or rust carefully. Apply one coat of Sideros Minio and after 6 hours apply two coats of Airone.
- **Painted iron:** clean, degrease and sand. Apply one coat of Sideris Minio on traces of rust. Finally apply two coats of Airone.
- **PVC and aluminium:** degrease and sand the surface carefully. Then, apply directly two coats of Airone

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only. If products are not used beyond our control our liability is limited to the quality of the product itself.

