

**MARINE LINE** 

# **PANORAMA**

Synthetic and acrylic spray enamels

**CODE 05-...** 

## **DESCRIPTION AND USE**

Acrylate synthetic and acrylic spray primers and finishing for top quality and universal use. Ideal for protecting and decorating manufactured articles and fancy goods. Free from fluorochloro derivatives.

Aspect of the dry film: glossy or satin

# **APPLICATION DATA**

IMMEDIATE DRYING min 24h RECOAT TIME WETONWET

16,5 m²/l THEORETICAL COVERAGE 12 m²/l PRACTICAL COVERAGE

# **TECHNICAL DATA**

COMPOSITION	Based on synthetic, acrylic, acrylate resins, selected pigments and special additives.
SPECIFIC GRAVITY	from 0.80 to 1.00±0.05 Kg/L
AVERGAE VISCOSITY	(Ford Cup no. 4 at 21℃): 25"
FILM THICKNESS	Dry: 20 Wet: 60 (µm)
FINENESS OF GRIND	5 μm
SOLIDS BY VOLUME	between 20 and 30%
V.O.C. % BY WEIGHT	72
FLASH POINT	30>
MIXING RATIO BY VOLUME	
POT-LIFE	
COLOURS	According to colour card
PACKAGING	ml 400
STORAGE	Keep from freezing. Store in a cool, dry place with adequate ventilation.





#### **PAINT SYSTEM**

Surface preparation: Surface must be clean and dry.

## **CONDITIONS FOR APPLICATION**

Apply at a temperature between  $5^{\circ}$ C and  $35^{\circ}$ C. Do not apply when the surface temperature is below  $3^{\circ}$ C at dew point.

#### **INSTRUCTIONS FOR USE**

Shake the spray can for one minute. Spray from a distance of 25-30 cm and move the can first from side to side and then from top to bottom. For a better result we suggest spraying several thin layers. In case after use the spray can still contains varnish, it can be kept first turning it upside down and spraying until only gas comes out.

The technical data are based on a a reference temperature of  $20^{\circ}$ C unless otherwise specified. The product is ready to use.

## **SAFETY PRECAUTIONS**

Wear appropriate personal protective equipment; use safety equipment; use with adequate ventilation. For additional safety information, please see the package label.

This version supersedes any prior version.

Orazio Brignola S.p.A. reserves the right to update the above data, which are given for information only. If products are not used beyond our control our liability is limited to the quality of the product itself.

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